



Tightening torque		Nm
Glow plugs		50
<b>Special tools</b>		
Box wrench		617 589 00 03 00
Reamer		617 589 00 53 00

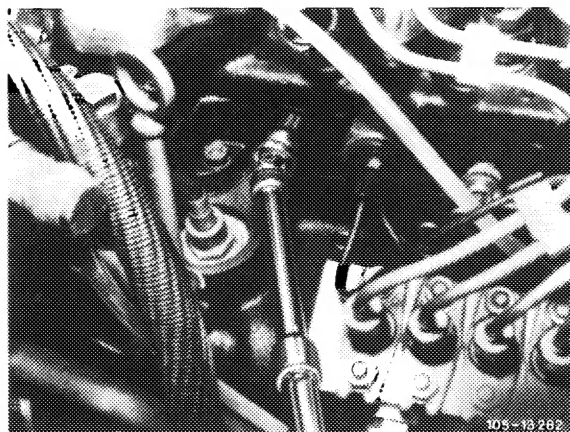
### Removal

- 1 Unscrew all nuts, remove connecting line, connection insulators and conductors.
- 2 Unscrew glow plugs with box wrench.

### Installation

- 3 Prior to installing glow plugs, clean glow plug channels and bores in prechambers with reamer. For this purpose, fill flutes of reamer with grease and ream glow plug channels.

**Note:** In the course of time, oil carbon will settle in glow plug channels. This may result in a ground connection of glow plugs.



- 4 After reaming glow plug channels, crank engine several times with starter motor, so that the residue is blown out of combustion chamber.
- 5 Install glow plugs, connect to conductors, connect connection cable and attach with nuts.
- 7 Check glow plugs for function.